

Work Order ID 138339-2

138339

Page 1

Tuesday, October 27, 2015 11:26:44 AM

Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 10/12/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/26/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MJS

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-578

H

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-011 CHG006								

DAS
28
9-89

DEC 22 2015

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

DAS
26 27
9-89 9-89
NOV 30 2015

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

DAS
28
9-89

DEC 22 2015

Work Order ID 138339

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138339

Page 2

Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 10/12/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/26/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: <u> </u>								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.01							
Quality Control									

WKF
15-12-22

Picklist Print

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Work Order ID: 138339

138339

Parent Item: D350-578-011

D350-578-011

~~Parent Item Name: AS350/AS355 Bearpaw~~

Start Date: 10/12/2015

Required Date: 10/26/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2432		Manufactured	No			160	Each	1.0000	2	8			DAS
D2432									**	133374			
Bearpaw 19" X 24"													

DAS
28
9-89

Location

Loc Qty

Loc Code

ST470

1

133973

1

D2529		Manufactured	No			160	Each	691.0000	12	48			DAS
-------	--	--------------	----	--	--	-----	------	----------	----	----	--	--	-----

D2529

Washer

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST007

2

131945

2

ST008

189

135846

89

136774

100

ST012a

500

137534

500

D3601-1		Manufactured	No				Each	53.0000	12	48			DAS
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D3601-1

Radius Block

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST045

53

134970

16

136721

37

6X3 B 139647

NOV 30 2015

DAS
28
9-89

DAS
27
9-89

Picklist Print

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Work Order ID: 138339

138339

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS250/AS255 Bearings

Start Date: 10/12/2015

Required Date: 10/26/2015

Start Qty: 4.00

Required Qty: 4.00

D4011-1

Manufactured No

Each

31.0000

D4011-1

Clamp, Short

**

DAS

26

9-89

DAS

27

9-89

Location

Loc Qty

Loc Code

ST544

31

130923

8

132508

11

134898

12

Each

60.0000

**

DAS

26

9-89

Shfs

D4012-1

Manufactured No

D4012-1

Cushion

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

55

131213

6

133458

2

136561

23

137697

24

Each

83.0000

**

DAS

26

9-89

DAS

27

9-89

AN4-16A

Purchased No

AN4-16A

Bolt

Location

Loc Qty

Loc Code

FG

5

121541

5

ST325A

65

M133011

40

M133064

25

ST343

13

M132317

13

NOV 3 0 2015

Picklist Print

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Work Order ID: 138339

138.339

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 10/12/2015

Required Date: 10/26/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

160

Each

5,530.000

24

96

DAS

26

9-89

NOV 30 2015

DAS

27

NAS1149D0463.I

WASHER

Location

Loc Qty

Loc Code

GA	626	
M129390	41	
M132035	585	
ST260a	3462	
M133284	1962	
M133316	1500	
ST269	1442	
M129682	47	
M130799	371	
M132317	101	
M132677	888	
M133077	35	

96x

DAS
28
9-89

Picklist Print

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Work Order ID: 138339

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Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 10/12/2015

Required Date: 10/26/2015

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

160

Each

2,608.000

12

48

DAS

MS21042L 4

**

26

Locknut

9.89

NOV 3 0 2015

Location

Loc Qty

Loc Code

CCK004

2000

m133363

2000

48

FP001

2

m124231

2

GA

67

m127813

67

ST260a

138

m130799

56

m131803

6

m132262

76

ST305

401

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

121

m133316

100

DAS
28
9.89

DAS
27
9.19

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Shop Packet Print

Page 4

DAS
28
9-89

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

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Item ID: D350-578-011

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350/AS355 Bearpaws

Start Date: 10/12/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/26/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ Date: _____ Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D350-578	H
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100 Document Control 0.00

100

DOCUMENT CONTROL

DC Memo 0.00

Doc.Control -USB or Paperwork Photocopy bluefile and create labels per PPP D350-578-011 CHG006

MLJ 15-11-26

160 Pick Kit 0.00

160

Packaging Memo 0.00

Packaging

170 QC4- 100% Inspect kits for completeness 0.00

170

QC Memo 0.00

Quality Control